# Film-Pak Cartridge Systems

## Sustainable film-based cartridges for two-component (2K) materials



Collapsible film-based dual cartridges come with resealable nozzle outlets to store material for later use.



Complete 2K dispensing system featuring a specialized dispense gun with built-in Film-Pak retainers.



Seven compressed Film-Pak cartridges replace one rigid cartridge in landfills.



Nordson EFD Film-Pak® cartridge systems represent the future of sustainable, eco-friendly two-component fluid packaging. Innovative, collapsible film-based technology allows the dual cartridge packaging to compress into a unique lid as industrial fluids are dispensed.

This feature reduces packaging waste volume by more than 85% when compared to conventional, rigid Side x Side cartridges. Seven fully-compressed 600mL (300 x 300mL) Film-Pak cartridge lids replace one standard 600mL (300 x 300mL) rigid cartridge in landfills.

The collapsible film-based technology provides the same quality performance while contributing to a lower carbon footprint, which supports corporate sustainability initiatives. It also significantly lowers disposal costs for end users.

EFD's innovative film packaging is integrally bonded to the Film-Pak lid to securely package the material and prevent it from leaking. The high-strength, multi-layer film provides critical barrier properties against oxygen and moisture permeation to preserve shelf life stability. The film is also inert to most adhesives and sealants, which streamlines inventory for fluid formulators.

In addition, Film-Pak is compatible with a wide range of static mixers and standard 2K dispense guns and spray systems. Reusable Film-Pak retainers with integrated plungers can be used to retrofit Film-Pak cartridges with standard guns. Specialized dispense guns with built-in Film-Pak retainers are also available.

### **Features**

- Sustainable, collapsible film-based dual cartridge technology
- Film integrally bonded to a molded lid and nozzle for leakproof packaging, mixing, and dispensing
- Multi-layer film to prevent oxygen and moisture from affecting shelf life of stored materials
- Resealable nozzle outlets allow storing material for later use

   reducing fluid waste

### **Benefits**

- 85% reduced packaging waste without sacrificing ratio control or mix performance
- Lower disposal costs and carbon footprint, which support sustainability initiatives
- Versatility to use with most standard 2K dispense guns and mixers
- Fast, easy filling through the nozzle outlet for low-viscosity fluids or through unique lid ports for high-viscosity fluids
- Streamlined inventory for fluid formulators





## Film-Pak Cartridge Kits

FILM-PAK CARTRIDGE KITS					
600mL Film-Pak Cartridge Kits					
1	Part #	Usable Volume	Ratio	Description	
	7363434	630mL	1:1	300~x $300mL$ Film-Pak cartridge assembly with 7/8 - 9 single-lead outlet thread, includes outlet cap kit #7363428	
	7363436	630mL	1:1	300~x~300 mL Film-Pak cartridge assembly with 7/8 - 14 double-lead thread, includes outlet cap kit $#7363671$	
			600m	L Ported Film-Pak Cartridge Kits	
nda.	Part #	Usable Volume	Ratio	Description	
<u>.</u>	7363435	630mL	1:1	Ported 300 x 300mL Film-Pak cartridge assembly with 7/8 - 9 single-lead outlet thread, includes outlet cap kit $\#7363776$ with port plugs	
	7363437	630mL	1:1	Ported 300 x 300mL Film-Pak cartridge assembly with 7/8 - 14 double-lead outlet thread, includes outlet cap kit $\#7363775$ with port plugs	

Kits sold in quantities of 60 per part number.

## Film-Pak Cartridge Outlet Cap Kits & Accessories

Nordson EFD Film-Pak outlet cap kits can be used to seal Film-Pak cartridges for storing, filling through the port holes, or saving stored material for later use.

FILM-PAK OUTLET CAP KITS					
	Part #	Description			
	7363428	Film-Pak outlet cap kit, 7/8 - 9 outlet thread, includes 1 nut, 1 disk, and 2 caps			
	7363671	Film-Pak outlet cap kit, 7/8 - 14 outlet thread, includes 1 nut, 1 disk, and 2 caps			
14	7363776	Film-Pak outlet cap kit, 7/8 - 9 outlet thread, includes 60 nuts, 60 disks, 120 caps, and 120 port plugs			
	7363775	Film-Pak outlet cap kit, 7/8 - 14 outlet thread, includes 60 nuts, 60 disks, 120 caps, and 120 port plugs			

FILM-PAK ACCESSORIES					
Part #	Description	Qty	Notes		
7661663	Film-Pak port plug	1	Place in port holes after filling ported Film-Pak cartridges		
7660214	Film-Pak cartridge cap	1	One-piece cap to seal Film-Pak cartridges for storing		
7660792	Film-Pak cartridge disk	1	Place between caps and retaining nut to keep caps secure		
7660731	Film-Pak nut, 7/8 - 9 single-lead outlet thread	1	Retaining nut for securing the mixer or caps to the cartridge		
7660818	Film-Pak nut, 7/8 - 14 double-lead outlet thread	1	Retaining nut for securing the mixer or caps to the cartridge		

## Film-Pak Cartridge Retainers

Nordson EFD Film-Pak cartridge retainers with integrated plungers are required when using Film-Pak with standard 2K dispense guns. The reusable rigid retainers come in two styles — translucent nylon for easy visual monitoring, and aluminum. To see which Film-Pak retainers are compatible with specific dispense guns, access the data sheets here <a href="https://www.nordsonefd.com/2KDispenseGuns">www.nordsonefd.com/2KDispenseGuns</a>.

and man	Part #	Description	Material	Color
	7363429	600mL (300 x 300mL) Film-Pak retainer system with integrated nylon plungers	Nylon	White (translucent)
	7363767	600mL (300 x 300mL) Film-Pak retainer system with integrated nylon plungers	Aluminum	Silver

## Film-Pak Cartridge Flow Restrictors



EFD's low-cost, plastic flow restrictors eliminate problems caused by low-viscosity fluids by slowing the thinner component's flow. These are particularly useful when two materials have dissimilar viscosities.

FILM-PAK FLOW RESTRICTORS					
Part #	Type Orifice Size (mm / in)		Material	Color	
7660763	Flat	4.8 x 4.8 mm (0.188 x 0.188")	LDPE	Black	
7660764	Flat	1.6 x 1.6 mm (0.063 x 0.063")	LDPE	Black	
7660765	Flat	1.6 x 4.8 mm (0.063 x 0.188")	LDPE	Black	
7660766	Flat	Dual Slit	LDPE	Black	
7660767	Flat	Slit x 1.6 mm (Slit x 0.063")	LDPE	Black	
7660768	Flat	Slit x 4.8 mm (Slit x 0.188")	LDPE	Black	
7661231	Tabbed	2.4 x 2.4 mm (0.094 x 0.094")	LDPE	White	
7661232	Tabbed	Dual Slit	LDPE	Blue	
7661233	Tabbed	Slit x 2.4 mm (Slit x 0.094")	LDPE	Green	
7661323	Tabbed	Slit x 4.8 mm (Slit x 0.188")	LDPE	Grey	
7661324	Tabbed	4.8 x 4.8 mm (0.188 x 0.188")	LDPE	Black	
7661325	Tabbed	2.4 x 4.8 mm (0.094 x 0.188")	LDPE	Red	

### **Recommended 2K Mixers**



Nordson EFD offers a variety of static mixers for Film-Pak cartridges, including OptiMixers™ and other square and spiral mixers. To request samples for your application, go to

www.nordsonefd.com/2Ksamples.

DISPOSABLE MIXERS				
Series	Туре	Style		
Series 480	OptiMixer	Square		
Series 280	Turbo Integral Nut	Square		
Series 280N	High-Flow Turbo	Square		
Series 160	Bell Inlet	Spiral		
Series 160A	Bell Inlet, works with ProTip™	Spiral		
Series 161N	High-Flow Integral Nut	Spiral		
Series 260	Bell & Integral Nut	Spiral		
HSS Spray Mixers	All types	Spiral		



## **2K Dispense Guns**

Film-Pak cartridges work with a wide range of 2K dispense guns. Nordson EFD offers manual, pneumatic, and cordless guns in more than ten models, including specialized guns with built-in Film-Pak retainers. To learn more, go to <a href="https://www.nordsonefd.com/2KDispenseGuns">www.nordsonefd.com/2KDispenseGuns</a>.



Manual dispense gun with built-in Film-Pak retainers



Pneumatic dispense gun with built-in Film-Pak retainers



HSS spray system with built-in Film-Pak retainers



Manual dispense gun can be retrofitted to work with Film-Pak



Pneumatic dispense gun can be retrofitted to work with Film-Pak



Cordless dispense gun can be retrofitted to work with Film-Pak



For Nordson EFD sales and service in over 40 countries, contact Nordson EFD or go to www.nordsonefd.com.

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